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मानक

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“पुराने को छोड़ नये के तरफ”

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IS 8603-4 (2003): Dimensions for Porcelain Transformer Bushings for Use in Heavily Polluted Atmospheres, Part 4: 52 kV Bushings [ETD 6: Electrical Insulators and Accessories]



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Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”



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भारतीय मानक  
अत्याधिक प्रदूषित वातावरण में प्रयुक्त  
पोर्सलेन ट्रान्सफार्मर बुशिंग  
भाग 4 52 केवी बुशिंग

*Indian Standard*  
DIMENSIONS FOR PORCELAIN TRANSFORMER  
BUSHINGS FOR USE IN HEAVILY POLLUTED  
ATMOSPHERES  
PART 4 52 kV BUSHINGS

ICS 29.080.20:29.180

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**BUREAU OF INDIAN STANDARDS**  
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NEW DELHI 110002

## FOREWORD

This Indian Standard (Part 4) was adopted by the Bureau of Indian Standards, after the draft finalized by the Electrical Insulators and Accessories Sectional Committee had been approved by the Electrotechnical Division Council.

This standard covers the dimensions of porcelain parts of the transformers bushings of 52 kV for use in heavily polluted atmospheres .

This standard is one of the series of four Indian Standards on dimensions for porcelain transformer bushings for use in heavily polluted atmospheres. Other standards published in this series are as follows:

(Part 1):1977 12 kV and 17.5 kV bushings

(Part 2):1977 24 kV bushings

(Part 3):1977 36 kV bushings

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

# *Indian Standard*

## DIMENSIONS FOR PORCELAIN TRANSFORMER BUSHINGS FOR USE IN HEAVILY POLLUTED ATMOSPHERES

### PART 4 52 kV BUSHINGS

#### 1 SCOPE

This standard (Part 4) lays down the dimensions of the porcelain parts of the transformer bushings of 52 kV for use in heavily polluted atmospheres.

#### 2 REFERENCES

The following standards are necessary adjuncts to this standard:

<i>IS No.</i>	<i>Title</i>
3347 (Part 8/ Sec 2):1992	Dimensions for porcelain transformer bushings for use in lightly polluted atmospheres: Part 8 52 kV Bushings, Section 2 Metal parts
5621:1980	Hollow insulators for use in electrical equipment ( <i>first revision</i> )

#### 3 DIMENSIONS

3.1 The dimensions of porcelain parts for 1 000 A

bushing for use in heavily polluted atmosphere is given in Fig. 1.

3.2 Unless specified otherwise, tolerance on dimension shall be:

$$a) \pm (0.04 d - 1.5)$$

where

$$d = \pm 300 \text{ mm, and}$$

$$b) \pm (0.025 d + 6)$$

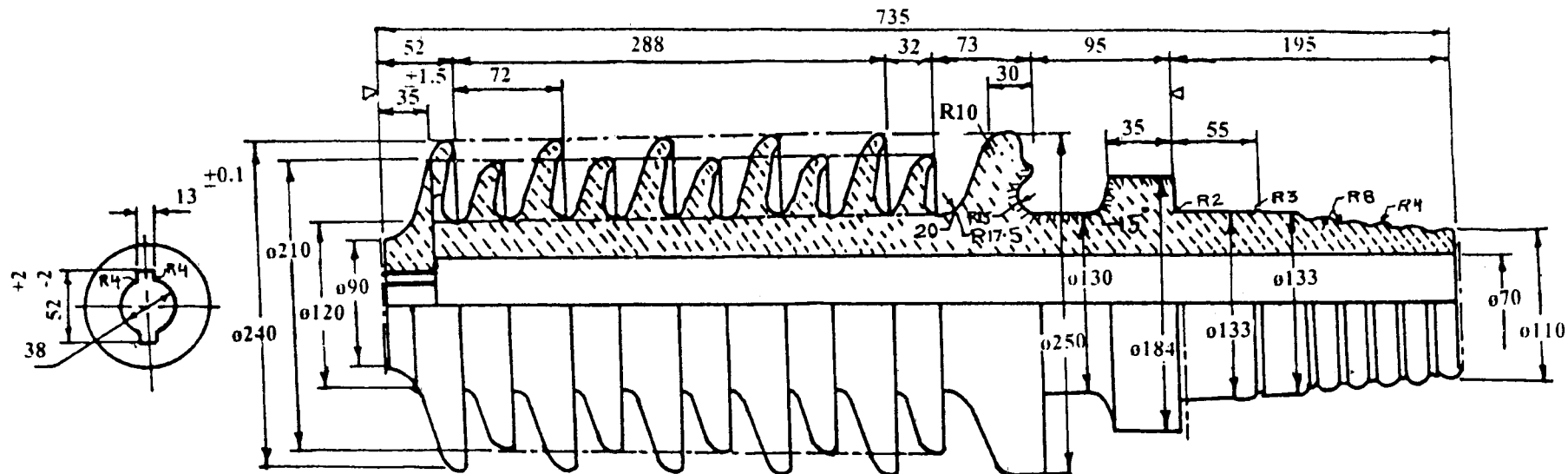
where

$$d = \text{greater than } 300 \text{ mm.}$$

3.3 The maximum limits for the camber, ovality, eccentricity and tilt of shed of bushings shall as be as per IS 5621.

#### 4 METAL PARTS

For metal parts for these bushings, reference shall be made to IS 3347(Part 8/Sec 2) .



## NOTES

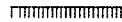
- 1  $\nabla$  Surface ground flat perpendicular.
- 2 ----- Unglazed portion.
- 3  Metallized portion.
- 4 Total creepage distance (A to B) 1 320 mm.
- 5 Metallized material : Copper/Aluminium — Thickness — 0.01.
- 6 All dimensions in millimetres.

FIG. 1 PORCELAIN TRANSFORMER BUSHINGS OF 1 000 A

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### Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

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